



CLEMCO®

...the performance system.

TECHNICAL DATA SHEET

Note: For safe, efficient blasting, read and follow the owner's manual and seek training for everyone who will use this equipment.

Purpose

High-performance, versatile blast cleaning system removes contamination, corrosion, mill scale, and coatings from most surfaces. Produces a uniform surface texture, and creates a surface profile to increase bonding for coatings. See related literature for additional applications.

Model 1028 holds 1/2 cubic foot of abrasive providing 15 minutes of blasting at 80 psi with a No. 3 (3/16-inch) nozzle.

This unit can operate with as little as 12 cfm of air volume.

Requirements for Operation

These items are required but not included with this equipment:

- Clean, dry, compressed air of sufficient volume to maintain desired pressure at the nozzle. Refer to Air Consumption Chart in Blast Off 2 booklet (publication stock no. 09294).
- Minimum 12 cfm at 50 psi needed to close the pop-up valve and pressurize the blast machine.
- OSHA-required remote control system that interrupts blasting if operator should lose control of the nozzle when blast machine is pressurized.
- NIOSH-approved, type CE, supplied-air respirator.
- Grade D breathing-air supply as defined by Compressed Gas Association Commodity Specification: G-7.1 (Refer to www.cganet.com).
- Abrasive blast media specifically marketed for abrasive blasting and appropriate for your application.
- Appropriate blast suit, work boots, hearing and eye protection.

Description

Field-portable, light-duty, industrial, single-chamber blast machines rated at 125 psi working pressure. Model 1028, holds 1/2 cubic foot of media (50 lbs expendable, mineral abrasive). This unit is equipped with MSV abrasive metering valve.

0.5 Cuft Classic Blast Machine System



Description of Operation

The operator controls blasting from a remote control handle at the nozzle. Pressing the handle starts blasting; releasing it stops blasting. The blast machine contains abrasive and meters it into the compressed air stream.

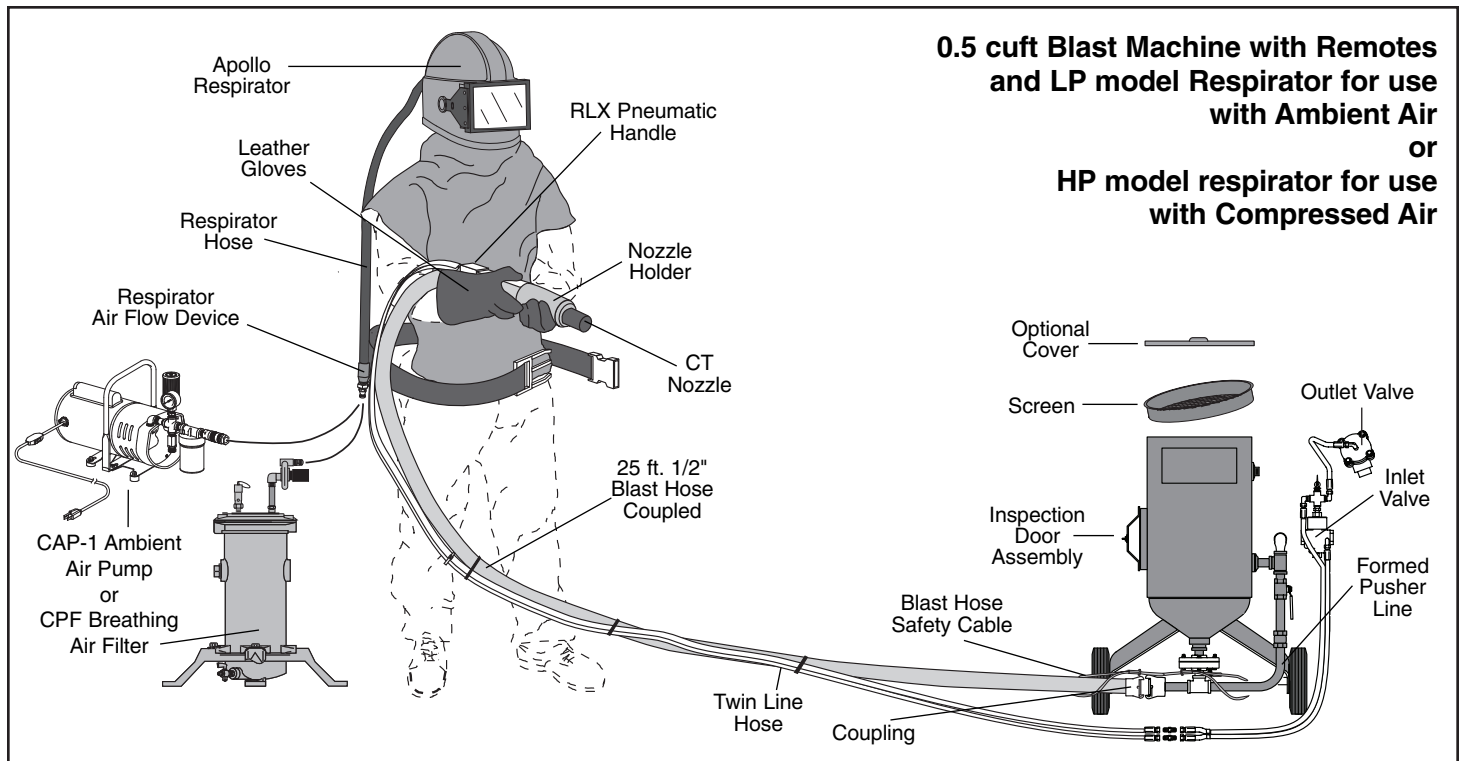
Approvals and Certifications

Blast machine pressure vessel built to American Society of Mechanical Engineers (ASME) specifications for 125-psi working pressure. Vessel is hydrostatically tested and National Board-certified.

Remote control system complies with OSHA regulation 1910.244 (b).

Advantages

- One-man portable industrial-quality blast machines manufactured to ASME code.
- Industrial-quality valves, piping and fittings designed to maximize air flow and minimize energy required to operate the system.
- MSV abrasive metering valve maintains smooth, consistent, adjustable media flow.
- State-of-the-art NIOSH-approved respirator with DLX comfort-fit suspension.



**0.5 cuft Blast Machine with Remotes
and LP model Respirator for use
with Ambient Air
or
HP model respirator for use
with Compressed Air**

**Model 1028: 0.5 cuft Blast Machine, Classic
with 1/2" piping, 125 psi working pressure**

Item Description	Stock No.	Wt
Without remotes	21050	100
Includes MSV 1/2" abrasive metering valve		
With TLR50 Remote Controls & MSV	21051	110
Systems		
1028-50-AA	23890	185
Includes: Blast machine 21051, Apollo 20 LP DLX (for use with ambient air) respirator with Constant Flow Connector, 50 ft. respirator hose, and Accessory Package		
1028-50-CA	00908	185
Includes: Blast machine 21051, Apollo 20 HP DLX (for use with compressed air) respirator with Constant Flow Connector, 25 ft. respirator hose, CPF 20 breathing air filter, and Accessory Package		

Authorized Distributor:

Item Description	Stock No.	Wt
Accessory Package		
1/2" air filter w/ manual drain	01308	
25 ft. x 1/2" ID blast hose with CHE-1/2 aluminum nozzle holder and CQA-1/2 aluminum quick coupling	01268	
Blast hose safety cable	15012	
CT-4 blast nozzle	01353	
Blast machine screen	03362	
Leather gloves, 1 pair	02243	.5
Helmet outer lenses, pk of 25	21411	
CQG coupling gaskets, pk of 10	00850	
NW-1 nozzle washers, pk of 10.....	21580	
Outlet valve diaphragms (3 ea.)	02511	
Options/Accessories		
Steel blast machine cover, 10"	03107	3
Carbon monoxide alarm, CMS-2.....	22894	9
Ambient Air Pump		
CAP-1, sgl operator	22383	65
CAP-4, 4 operators w/ frame.....	22530	175
with 2 wheel cart	22384	205
Blast suit, heavy cotton/leather		
S (08920), M (08921), L (08922), XL (08923) XXL (24201), XXXL (24202)		5
Blast suit, seasonal cotton/nylon		
S (22913), M (22914), L (22915), XL (22916), XXL (22917), XXXL (25022)		3

**Optional Accessories
Manuals**

1028 without remotes	04124
TLR50 Remotes.....	03358

ISO 9001:2000 certified. Clemco is committed to continuous product improvement. Specifications are subject to change without notice.